



Cutting... Leave it to us

HAND HACKSAW BLADES



High Speed Steel All Hard Hand Hacksaw Blades

High Speed Steel All Hard Hand Hacksaw Blade is manufactured from top quality high speed steel. The blade is precisely hardened and tempered throughout its entire width to give strong & rigid back ensuring a perfectly straight cut and long life.

The work piece should be securely held in a clamp or vice to prevent shattering of the blade. It cuts through all types of materials including alloy and stainless steels.



High Speed Steel Flexible Bimetal Hand Hacksaw Blades

A virtually shatter proof bimetal blade for superb cutting performance, wear resistance and safety.

The combination of M2 high speed cutting edge, electrobeam welded to a flexible alloy back gives a level of cutting power and flexibility that is far superior to edge hardened or conventional flexible blades.

It cuts through all types of materials including alloy and stainless steels.



High Speed Steel All Hard Variable Pitch Hand Hacksaw Blades

The New 20/24 VARI TOOTH HSS Blade is all hard blade for highly accurate cutting and long life.

Has two blades in one. It cuts through all types of materials including alloy and stainless steels.



High Speed Steel Flexible Bimetal Variable Pitch Hand Hacksaw Blades

The New 20/24 VARI TOOTH Bimetal HSS Blade is virtually unbreakable, has superb cutting performance with wear resistance and safety.

Has two blades in one. It cuts through all types of materials including alloy and stainless steels.



Low Alloy Steel Hand Hacksaw Blades

A low alloy steel blade is manufactured from high carbon steel and this blade is ideal for general purpose sawing of mild steel, brass, aluminium, copper and other soft metals and plastics.

ALL HARD HIGH SPEED STEEL

⇒ Accurate Cutting

⇒ Long Life

BLADE SIZE (in mm)	BLADE SIZE IN (inches)	TEETH PER 25 mm	PIN DIA. (mm)	PACK SIZE	WEIGHT PER PACK (K.G.)
250 x 12.5 x 0.63	10 x 1/2 x 0.025	18	4	100	1.50
250 x 12.5 x 0.63	10 x 1/2 x 0.025	24	4	100	1.50
300 x 12.5 x 0.63	12 x 1/2 x 0.025	18	4	100	1.80
300 x 12.5 x 0.63	12 x 1/2 x 0.025	24	4	100	1.80
300 x 12.5 x 0.63	12 x 1/2 x 0.025	32	4	100	1.80

BIMETAL HIGH SPEED STEEL

⇒ High Performance

⇒ Shatterproof Blade

250 x 12.5 x 0.63	10 x 1/2 x 0.025	18	4	100	1.50
250 x 12.5 x 0.63	10 x 1/2 x 0.025	24	4	100	1.50
300 x 12.5 x 0.63	12 x 1/2 x 0.025	18	4	100	1.80
300 x 12.5 x 0.63	12 x 1/2 x 0.025	24	4	100	1.80
300 x 12.5 x 0.63	12 x 1/2 x 0.025	32	4	100	1.80

ALL HARD HSS VARIABLE TOOTH

⇒ 20% Longer Life

⇒ High Performance

300 x 12.5 x 0.63	12 x 1/2 x 0.025	20/24	4	100	1.80
-------------------	------------------	-------	---	-----	------

BIMETAL HSS VARIABLE TOOTH

⇒ 20% Longer Life

⇒ High Performance

300 x 12.5 x 0.63	12 x 1/2 x 0.025	20/24	4	100	1.80
-------------------	------------------	-------	---	-----	------

LOW ALLOY STEEL FULLY HARD

⇒ General Purpose

⇒ Economical

250 x 12.5 x 0.63	10 x 1/2 x 0.025	18	4	100	1.50
250 x 12.5 x 0.63	10 x 1/2 x 0.025	24	4	100	1.50
300 x 12.5 x 0.63	12 x 1/2 x 0.025	18	4	100	1.80
300 x 12.5 x 0.63	12 x 1/2 x 0.025	24	4	100	1.80
300 x 12.5 x 0.63	12 x 1/2 x 0.025	32	4	100	1.80

POWER HACKSAW BLADES

The comprehensive range of BIPICO Power Blades Hacksaw Blades will suit virtually all popular sawing machines. The continuous development of our range has improved the long-term sharpness of the blades. There is a choice of ALL Hard HSS or Bimetal HSS blades with a wide range of sizes and tooth pitch to cater for all varieties of materials and thickness.

ALL HARD HIGH SPEED STEEL

High Speed Hacksaw Blades satisfy the highest requirements for power sawing bars, tubes, section etc. High Speed blades are specially hardened and precision set. Blades suitable for Kasto Machine can also be produced.



BIMETAL HIGH SPEED STEEL

Manufactured from High Speed Steel, electron beam welded to a spring steel back, these bimetal blades are able to withstand heavy feed pressures, giving economical, high cutting rates. Because these blades are virtually unbreakable in normal use, they are particularly safe and therefore suitable for use by unskilled operators or on older machines. They will cut through most type of material including alloy and stainless steel.



BLADE SIZE (MM)	BLADE SIZE (INCHES)	TEETH PER 25 MM	PIN HOLE DIA. (MM)	PACK SIZE	WEIGHT PER PACK (K.G.)
300x25x1.25	12x1x0.050	10,14	8.20	20	1.45
350x25x1.25	14x1x0.050	10,14	8.20	20	1.68
400x25x1.25	16x1x0.050	10,14	8.20	20	1.95
425x25x1.25	17x1x0.050	10,14	8.20	20	2.03
450x25x1.25	18x1x0.050	10,14	8.20	20	2.19
350x32x1.60	14x1-1/4x0.062	6,10	8.20	20	2.87
400x32x1.60	16x1-1/4x0.062	6,10	8.20	20	3.34
425x32x1.60	17x1-1/4x0.062	6,10	8.20	20	3.58
450x32x1.60	18x1-1/4x0.062	6,10	10.20	20	3.70
450x38x1.60	18x1-1/2x0.062	6,10	10.20	10	2.28
450x38x2.00	18x1-1/2x0.075	4, 6,10	10.20	10	2.65
450x45x2.00	18x1-3/4x0.075	4, 6,10	10.20	10	3.69
500x32x2.00	20x1-1/4x0.075	4, 6	10.20	10	2.08
500x38x2.00	20x1-1/2x0.075	4, 6,10	10.20	10	2.93
525x38x2.00	21x1-1/2x0.075	4, 6,10	10.20	10	3.02
525x45x2.25	21x1-3/4x0.088	4, 6	10.20	10	4.45
550x38x2.25	22x1-1/2x0.088	4, 6, 10	10.20	10	3.20
600x40x2.25	24x1-1/2x0.088	4, 6, 10	10.20	10	3.48
600x45x2.25	24x1-3/4x0.088	4, 6, 10	10.20	10	4.71
600x45x2.25	24x1-3/4x0.088	4, 6	10.20	10	4.71
600x50x2.25	24x2x0.088	4, 6, 10	10.20	10	4.85
600x38x2.50	24x1-1/2x0.100	4, 6	10.20	10	4.57
600x50x2.50	24x2x0.100	4, 6	10.20	10	6.11
700x38x2.50	28x1-1/2x0.100	4, 6	10.20	10	5.20
700x50x2.50	28x2x0.100	4, 6	10.20	10	6.98
750x38x2.50	30x1-1/2x0.100	4, 6	10.20	10	5.44
750x50x2.50	30x2x0.100	4, 6	10.20	10	7.47
800x50x2.50	32x2x0.100	4, 6	10.20	10	7.75
900x50x2.50	36x2x0.100	4, 6	10.20	10	8.99

BLADE SIZE (MM)	BLADE SIZE (INCHES)	TEETH PER 25 MM	PIN HOLE DIA. (MM)	PACK SIZE	WEIGHT PER PACK (K.G.)
300x25x1.25	12x1x0.050	10,14	8.20	20	1.45
350x25x1.25	14x1x0.050	6, 10,14	8.20	20	1.68
300x32x1.60	12x1-1/4x0.062	6,10	8.20	20	2.46
350x32x1.60	14x1-1/4x0.062	4, 6,10	8.20	20	2.87
400x32x1.60	16x1-1/4x0.062	4, 6,10,14	8.20	20	3.34
425x32x1.60	17x1-1/4x0.062	10	8.20	20	3.58
450x32x1.60	18x1-1/4x0.062	4,6,10,14	10.20	20	3.70
350x32x2.00	14x1-1/4x0.075	4, 6,10	8.20	20	2.87
350x38x2.00	14x1-1/2x0.075	4, 6,10	8.20	10	2.06
400x38x2.00	16x1-1/2x0.075	4, 6,10	8.20	10	2.37
450x32x2.25	18x1-1/4x0.088	4, 6,10	10.20	20	2.47
450x38x2.25	18x1-1/2x0.088	4, 6,10	10.20	10	2.67
500x38x2.25	20x1-1/2x0.088	4, 6,10	10.20	10	2.93
450x45x2.25	18x1-3/4x0.088	4, 6	10.20	10	3.77
475x45x2.25	19x1-3/4x0.088	6	10.20	10	3.97
500x45x2.25	20x1-3/4x0.088	4, 6	10.20	10	4.18
525x38x2.25	21x1-1/2x0.088	6	10.20	10	3.03
525x45x2.25	21x1-3/4x0.088	4, 6	10.20	10	7.45
550x45x2.25	22x1-3/4x0.088	6	10.20	10	4.66
575x45x2.25	23x1-3/4x0.088	4	10.20	10	4.87
600x45x2.25	24x1-3/4x0.088	6	10.20	10	4.71
500x50x2.50	20x2x0.100	4, 6	10.20	10	4.87
525x50x2.50	21x2x0.100	4, 6	10.20	10	5.11
550x50x2.50	22x2x0.100	4, 6	10.20	10	5.35
575x50x2.50	23x2x0.100	4	10.20	10	5.61
600x50x2.50	24x2x0.100	4, 6	10.20	10	5.85
650x50x2.50	26x2x0.100	4, 6	10.20	10	6.32
700x50x2.50	28x2x0.100	4, 6	10.20	10	6.80
750x50x2.50	30x2x0.100	4, 6	10.20	10	7.47
800x50x2.50	32x2x0.100	4, 6	10.20	10	7.75
900x50x2.50	36x2x0.100	4, 6	10.20	10	8.99



Cutting... Leave it to us

**SQUARE GROUND TOOL BITS
HIGH SPEED STEEL**



SIZE (INCH)		
WIDTH	HEIGHT	LENGTH
1/8	1/8	2 1/2
3/16	3/16	2 1/2
1/4	1/4	2 1/2
5/16	5/16	2 1/2
3/8	3/8	3
7/16	7/16	3 1/2
1/2	1/2	4
5/8	5/8	4 1/2
3/4	3/4	5
7/8	7/8	6
1	1	7
1 1/8	1 1/8	7
1 1/4	1 1/4	7
EXTRA LONG		
1/4	1/4	4
1/4	1/4	6
1/4	1/4	8
5/16	5/16	4
5/16	5/16	6
5/16	5/16	8
3/8	3/8	4
3/8	3/8	6
3/8	3/8	8
7/16	7/16	6
1/2	1/2	6
1/2	1/2	8
5/8	5/8	6
5/8	5/8	8
3/4	3/4	6
3/4	3/4	8
1	1	8

AVAILABLE
 BP 101 GRADE M2 WITHOUT COBALT
 BP 202 GRADE M35 WITH 5% COBALT
 BP 303 GRADE M42 WITH 8% COBALT
 BP 404 GRADE T42 WITH 10% COBALT
 BP 505 GRADE T42 WITH 10% COBALT
 (WITH CRYOGENIC TREATMENT)

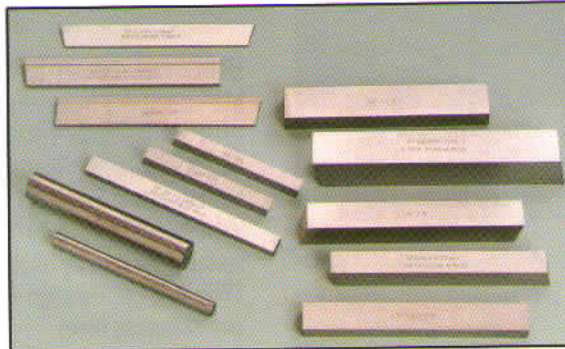
**CUT - OFF BLADES
HIGH SPEED STEEL**



SIZE (INCH)		
WIDTH	HEIGHT	LENGTH
1/6	1/2	4 1/2
1/16	11/16	5
3/32	1/2	4 1/2
3/32	5/8	5
1/8	1/2	4 1/2
1/8	3/4	5
1/8	3/4	6
1/8	7/8	6
1/8	7/8	7
3/16	3/4	6
3/16	13/16	6
3/16	1	6 1/2
3/16	1	8
3/16	1 1/8	7
1/4	1 1/8	7
1/4	1 1/4	7
1/4	1 1/4	9

AVAILABLE
 BP 101 GRADE M2 WITHOUT COBALT
 BP 202 GRADE M35 WITH 5% COBALT

TOOL BITS



HIGH SPEED TOOL BITS

are manufactured from the finest quality Molybdenum & Tungsten bearing grades of High Speed Steel. Widely used for machining and variety of ferrous and nonferrous metals. Sophisticated heat treatment provides more life between two regrinds.

RECTANGULAR GROUND TOOL BITS HIGH SPEED STEEL



SIZE (INCH)			SIZE (INCH)		
WIDTH	HEIGHT	LENGTH	WIDTH	HEIGHT	LENGTH
1/8	1/2	4	3/8	3/4	5
3/16	5/16	4	3/8	3/4	6
1/4	3/8	2 1/2	3/8	1	6
1/4	3/8	3	1/2	3/4	4
1/4	3/8	4	1/2	3/4	5
1/4	3/8	6	1/2	3/4	6
1/4	1/2	3	1/2	1	6
1/4	1/2	4	1/2	1	7
1/4	1/2	6	1/2	1	8
1/4	3/4	4	1/2	1 1/4	7
1/4	3/4	5	1/2	1 1/2	7
1/4	3/4	6	5/8	3/4	5
1/4	1	6	5/8	7/8	6
5/16	3/8	4	5/8	1	6
5/16	7/16	3	5/8	1	7
5/16	7/16	4	5/8	1 1/4	6
5/16	1/2	4	5/8	1 1/4	7
5/16	1/2	6	5/8	1 1/2	7
5/16	3/4	4	3/4	1	6
5/16	3/4	5	3/4	1	7
5/16	1	6	3/4	1 1/4	6
3/8	1/2	3	3/4	1 1/4	7
3/8	1/2	4	3/4	1 1/2	7
3/8	5/8	4	3/4	1 1/8	7
3/8	5/8	5	11 1/4	6	
3/8	5/8	6	11 1/4	7	
3/8	3/4	4	11 1/2	7	

AVAILABLE
 BP 101 GRADE M2 WITHOUT COBALT
 BP 202 GRADE M35 WITH 5% COBALT
 BP 303 GRADE M42 WITH 8% COBALT

ROUND TOOL BITS HIGH SPEED STEEL



SIZE (INCH)	
DIAMETER	LENGTH
1/8	2 3/4
3/16	3 1/2
1/4	2 1/2
5/16	2 1/2
5/16	3 1/2
3/8	3
7/16	3 1/2
7/16	4
1/2	4
5/8	3
EXTRA LONG	
1/4	4
5/16	4 1/2
3/8	4
3/8	5
7/16	5 1/2
1/2	6
3/16	6
5/8	6
3/4	6
7/8	6
7/8	8
1	6
1	8

AVAILABLE
 BP 101 GRADE M2 WITHOUT COBALT
 BP 202 GRADE M35 WITH 5% COBALT

**CUT - OFF BLADES P TYPE
(T SHAPED)
HIGH SPEED STEEL**



SIZE (INCH)			
CODE	WIDTH	HEIGHT	LENGTH
P1N	0.040	1/2	3 1/2
P1	1/16	1/2	4 1/2
P2N	5/64	1/2	4 1/2
P2	3/32	1/2	4 1/2
P3S	1/8	1/2	4 1/2
P3N	3/32	11/16	5
P3	1/8	11/16	5
P4	5/32	11/16	5
P5S	3/16	11/16	5
P3W	1/8	3/4	5
P4W	5/32	3/4	5
P5W	3/16	3/4	5
P5X	1/8	7/8	6
P5N	5/32	7/8	6
P5	3/16	7/8	6
P6	1/4	7/8	6
P8X	1/8	1 1/8	6 1/2
P8N	5/32	1 1/8	6 1/2
P8	3/16	1 1/8	6 1/2
P9	1/4	1 1/8	6 1/2
P10	5/16	1 1/8	6 1/2

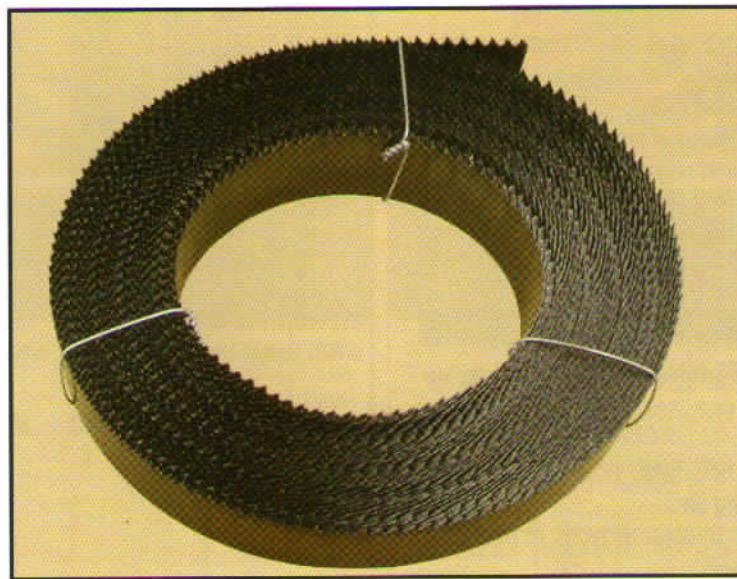
AVAILABLE
 BP 101 GRADE M2 WITHOUT COBALT
 BP 202 GRADE M35 WITH 5% COBALT

CARBON BANDSAW BLADES

BIPICO CARBON FLEXIBLE BACK BANDSAW BLADES

An economical, high quality carbon steel bandsaw for general purpose cutting. Hard teeth and a flexible back ensures long cutting life on mild and low alloy steels, plastics and wood.

WIDTH AND THICKNESS		TEETH PER INCH (25 mm)	
mm	inch	Standard Tooth	Hook Tooth
6.0 x 0.63	1/4 x .025	10,14,18,24	4,6
10.0 x 0.63	3/8 x .025	4,6,8,10,14,18,24	3,4,6
12.5 x 0.63	1/2 x .025	6,8,10,14,18,24	3,4,6
16.0 x 0.80	5/8 x .032	6,8,10,14,18	3,4,6
20.0 x 0.80	3/4 x .032	6,8,10,14,18	3,4,6
25.0 x 0.90	1 x .035	4,6,8,10,14	2,3,4,6



BIPICO HARD BACK CARBON BANDSAW BLADES

A heavy duty carbon blade designed to deliver maximum performance from standard bandsaw machines. The high hardness backing material allows increased feed pressure and cutting rates without compromising to the straightness and accuracy of cut, while greater fatigue resistance extends the blade life than of standard carbon steel blades.

WIDTH AND THICKNESS		TEETH PER INCH (25 mm)	
mm	inch	Standard Tooth	Hook Tooth
6.0 x 0.63	1/4 x .025	8,10,14,18,24	4,6
10.0 x 0.63	3/8 x .025	8,10,14,18	3,4,6
12.5 x 0.63	1/2 x .025	6,8,10,14,18,24	3,4,6
16.0 x 0.80	5/8 x .032	10,14,18	4
20.0 x 0.80	3/4 x .032	6,8,10,14,18	3,6
25.0 x 0.90	1 x .035	6,8,10,14	2,3,4

* Bipico Carbon Bandsaw Blades can be supplied both in coils & welded loops